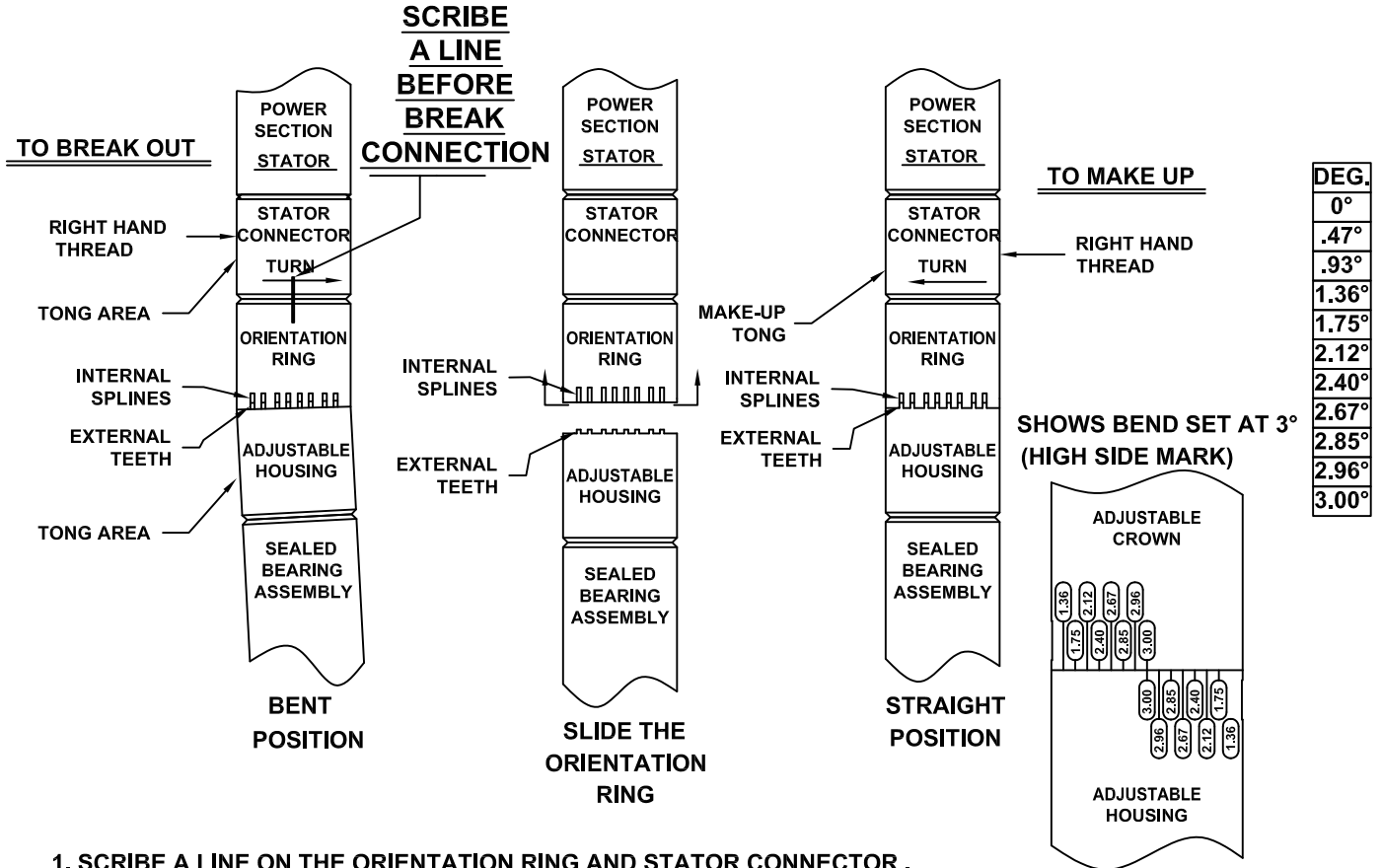




YELLOW ARROW 0° TO 3° ADJUSTABLE BENT HOUSING SERIES 1 SETTING PROCEDURE



1. SCRIBE A LINE ON THE ORIENTATION RING AND STATOR CONNECTOR .
2. BREAK JOINT WITH TONGS ON TONG AREA.
3. DO NOT LET ORIENTATION RING SPIN.
4. BACK OFF STATOR CONNECTOR 2 TURNS BY APPLYING TONGS AS SHOWN.
5. SLIDE THE ORIENTATION RING UP.
6. TURN THE ORIENTATION RING OR THE ADJUSTABLE HOUSING UNTIL DESIRED ANGLE OF BEND IS REACHED BY MATCHING IDENTICAL ANGLE MARKS.
 - CLOCKWISE FOR HIGHER SETTINGS.
 - COUNTER CLOCKWISE FOR LOWER SETTINGS.

(eg IF 1.75° IS REQUIRED, THE 1.75° WINDOW AND IT'S SCRIBE LINE FROM THE ADJUSTABLE CROWN HAS TO MATCH WITH THE 1.75° FROM THE ADJUSTABLE HOUSING).

!!! 7. ENGAGE THE ORIENTATION RING TO THE ADJUSTABLE HOUSING BY MAKING UP THE STATOR CONNECTOR MANUALLY WITH A CHAIN TONG THEN TORQUE TO SPECIFICATION.

NOTE: WHEN MAKING UP STATOR CONNECTOR, HOLD ORINATION RING WITH SCRIBE MARKS ALIGNED UNTIL EXTERNAL TEETH ENGAGE WITH INTERNAL SPLINES

MAKE UP TORQUE:

4 3/4" MOTOR	12,000 ft.lbs TORQUE
6 1/2" MOTOR	26,000 ft.lbs TORQUE
6 3/4" MOTOR	26,000 ft.lbs TORQUE

8. THE LINED UP-MATCHING NUMBERS REPRESENT THE HIGH SIDE MARK OF THE TOOL (INSIDE OF BEND).