

FLEX DRILL RIG TORQUES

BENT HOUSING ADJUSTMENT PROCEDURE

LAY DOWN PROCEDURE

Untorque right hand connection.

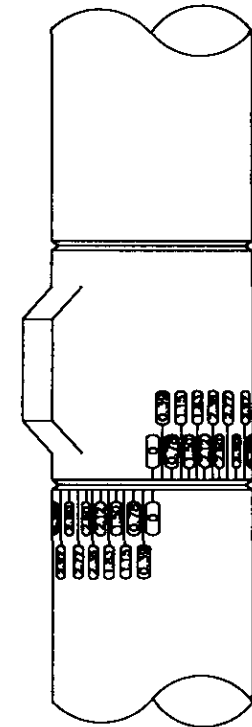
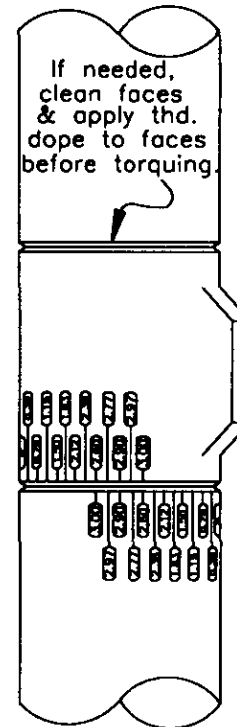
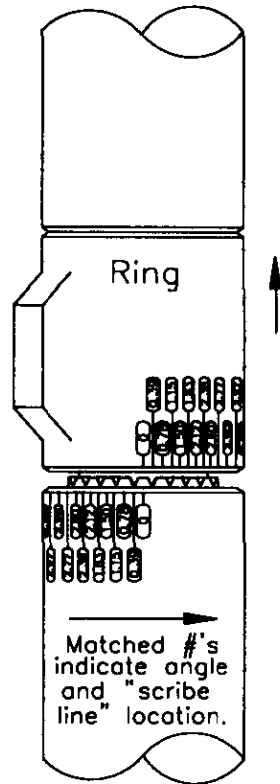
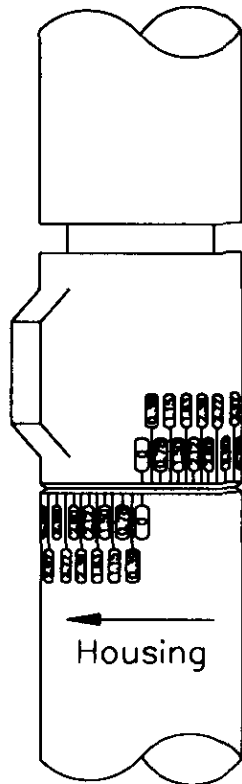
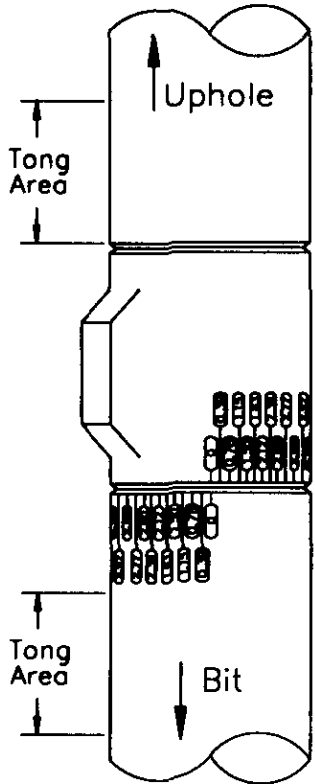
Unscrew housing 2 turns.

Lift ring to disengage teeth from lower hsg.
Rotate lower hsg. in direction that achieves desired bend in shortest distance.

Engage teeth at desired bend. Torque connection.

Untorque right hand connection. Adjust to zero bend. Retorque.

WARNING: Never rotate hsg. more than 1/2 turn in this step.



ADJUSTABLE HOUSING TORQUES

	2-7/8"	3-3/4"	4-3/4"	5-1/2"	6-3/4"	8"	9-5/8"
ft-lbs	1900	4800	9000	16,000	28,000	40,000	60,000
Nm	2600	6500	12,000	21,700	38,000	54,250	81,350

STABILIZER SLEEVE TORQUES

		4-3/4"	5-1/2"	6-3/4"	8"	9-5/8"
MIN	ft-lbs	2500	4400	6250	8250	14,500
	Nm	3400	6000	8500	11,200	19,700
MAX	ft-lbs	9,500	15,300	21,000	40,000	40,000
	Nm	12,900	20,750	28,500	54,000	54,000